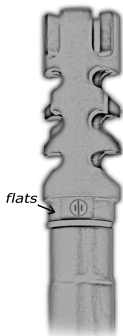


## ENSURE YOUR WEAPON IS NOT LOADED PRIOR TO HANDLING

1) - Ensuring the weapon is not loaded prior to working on your weapon.

2) - Thread the FSC30 on the rifle until it is hand tight. Determine the amount of rotation needed to align the device correctly taking into consideration that the difference between hand tight and wrench tight is approx. 20 to 30 degrees.

3) - Using the enclosed shim set and following the instructions on the shim set packaging, install the FSC30 accordingly.



*fig 2*

Note: the flat wrench flats should be at the 12 and 6 o'clock position.

For more information on this and our other products, visit our website at:  
[www.primaryweapons.com](http://www.primaryweapons.com)

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